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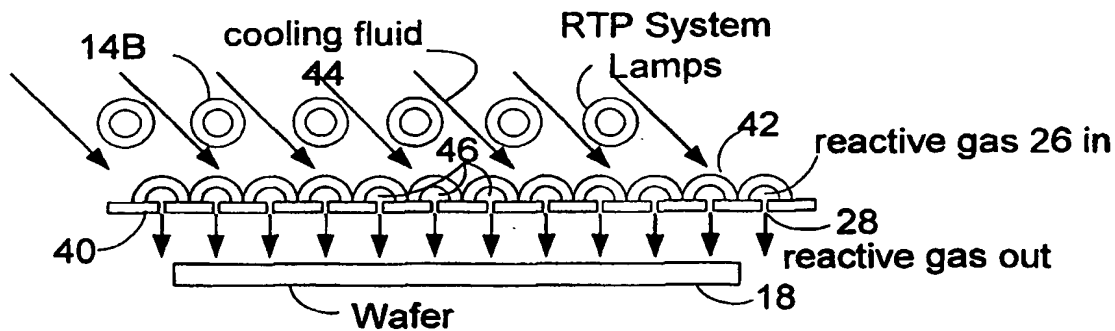
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(54) Title: COOLED SHOWERHEAD FOR RAPID THERMAL PROCESSING (RTP) SYSTEM



(57) Abstract

A body transparent to the visible and near IR light from radiation sources in an RTP system and having interior channels for moving and distributing a fluid is proposed.

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## Cooled Showerhead for Rapid Thermal Processing (RTP) System

### FIELD OF THE INVENTION

5 The field of the invention is the field of rapid thermal processing (RTP) of objects such as semiconductor wafers and components which must have temperatures changes rapidly and uniformly. In particular, the field of invention is the introduction of fluids into such RTP systems so that the fluids impinge on the surface of the object to be processed in a very uniform and controllable manner.

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### BACKGROUND OF THE INVENTION

The field of rapid thermal processing (RTP) has dealt mainly with the uniformity of heating of the semiconductor wafers treated in the RTP systems. RTP systems generally have a  
15 chamber with at least one wall transparent to radiation from sources of radiation such as lamps. The object to be processed is placed in the chamber and irradiated with radiation from the radiation source so that the object is heated. The chamber with the transparent wall is not strictly necessary in the system, provided that the system controls the atmosphere in which the object is placed during processing. The lamps could then be placed in proximity  
20 to the object without the intervening window. Much progress has been made in using batteries of lamps with individual control of each lamp to increase uniformity of the illuminating radiation. The uniformity is now sufficient that very thin layers of oxide or nitride may be grown on a silicon wafer in a few seconds.

Such RTP systems may be used for chemical vapor deposition (CVD) or plasma enhanced  
25 CVD (PE-CVD) deposition. In prior art systems, the object to be processed, generally a semiconductor wafer, is held in the system by a susceptor which may be heated, and the heat transferred to the wafer. Reactive gases are introduced into the system from the opposite side of the wafer than the susceptor. Generally, the reactive gases are introduced from the sides of the wafer, if the side of the wafer away from the susceptor is irradiated by  
30 the radiation sources of the RTP system. Introduction of the reactive gases from the sides leads to non uniform densities of gas over the surface of the wafer, and non uniform films of deposited or reacted material result from such non uniform starting conditions.

Prior art systems have used a showerhead arrangement to impinge reactive gases on to the wafer with greater uniformity. These prior art systems have used reflective showerheads to reflect the infrared light from the wafer back to the wafer, which increases uniformity of temperature across the wafer. Such showerheads preclude the radiation of the wafer from the deposition side, however.

As RTP systems deal with larger and larger wafers (300 mm diameter at present), the relative dimensions of the RTP chambers are changing, and the ancillary pieces of the RTP system are approaching relatively closer to the wafer. There is a greater and greater problem with the heating of the ancillary pieces by the long wavelength infrared radiation from the hot wafer, and it becomes harder and harder to cool the chamber walls and anything which the long wavelength radiation reaches. In particular, a showerhead which is transparent to the visible and near infra red (IR) light from the RTP system radiation sources which would be necessary for uniform supply of reactive gases in a CVD or PE-CVD RTP systems irradiated from the deposition side. Such a showerhead would be heated by the long wavelength IR from the hot wafer, and the reactive gases would react on the hot surfaces of the showerhead. Build up of films of silicon, for example, on the showerhead would lead to a rapid runaway situation, where the silicon would absorb visible and near IR light and become even hotter and produce more reaction.

## RELATED PATENTS AND APPLICATIONS

Reactors based on the RTP principle often have the entire cross section of one end of the reactor chamber open during the wafer handling process. This construction has been established because the various wafer holders, guard rings, and gas distribution plates, which have significantly greater dimensions and may be thicker than the wafers, must also be introduced into the chamber and must be easily and quickly changed when the process is changed or when different wafer sizes, for example, are used. The reaction chamber dimensions are designed with these ancillary pieces in mind. US Patent 5,580,830 teaches the importance of the gas flow and the use of an aperture in the door to regulate gas flow and control impurities in the process chamber.

The importance of measuring the temperature of the wafer using a pyrometer of very broad spectral response is taught in U. S. Patent 5,628, 564.

The wafer to be heated in a conventional RTP system typically rests on a plurality of quartz pins which hold the wafer accurately parallel to the reflector walls of the system. Prior art systems have rested the wafer on an instrumented susceptor, typically a uniform silicon wafer. Copending patent application 08/537,409 teaches the importance of susceptor plates separated from the wafer.

Rapid thermal processing of III-IV semiconductors has not been as successful as RTP of silicon. One reason for this is that the surface has a relatively high vapor pressure of, for example, arsenic (As) in the case of gallium arsenide ( GaAs ). The surface region becomes depleted of As, and the material quality suffers. Copending patent application 08/631,265 supplies a method and apparatus for overcoming this problem.

A method of raising the emissivity of a lightly doped, relatively low temperature wafer by locally heating the wafer with a pulse of light is disclosed in copending application 08/632,364.

A method, apparatus, and system for RTP an object is disclosed in copending application 08/953,590, filed Oct. 17, 1997, by Lerch et al.

A method of RTP of a substrate where a small amount of a reactive gas is used to control the etching of oxides or semiconductor is disclosed in copending application 08/886215, by Nenyeyi et al, filed July 1, 1997.

A method of RTP of a substrate where evaporation of the silicon is controlled is disclosed in copending application 09/015,441, by Marcus et al. filed Jan. 29, 1998.

A method of producing silicon oxynitride films is disclosed in application 09/212,495, by Kwong et al, filed on 12/15/98.

Methods of rotating the wafer in an RTP system are disclosed in applications 08/960,150 and 08/977,019 by Blersch et al. and Aschner et al. filed on 10/29/97 and 11/24/97 respectively, and in application number 09/209,735 by Aschner et al. filed on 12/11/98.

The above identified applications are assigned to the assignee of the present invention and are hereby incorporated herein by reference.

## OBJECTS OF THE INVENTION

5 It is an object of the invention to produce a showerhead for supplying reactive fluids to the surface of an object being heated in an RTP system.

It is an object of the invention to produce a cooled showerhead for supplying reactive fluids to the surface of an object being heated in an RTP system.

10 It is an object of the invention to produce a showerhead for supplying reactive fluids to the surface of an object being heated in an RTP system such that the surface may also be irradiated by the radiation sources of the RTP system.

It is an object of the invention to produce a cooled showerhead for supplying reactive fluids to the surface of an object being heated in an RTP system wherein the cooling system for cooling the showerhead is inexpensive.

15 It is an object of the invention to produce a cooled showerhead for supplying reactive fluids to the surface of an object being heated in an RTP system whereby a plurality of gases may be supplied to the surface of the object, wherein the plurality of gases are first mixed in the space between the showerhead and the object.

## SUMMARY OF THE INVENTION

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An apparatus, a method, and a system are provided of a transparent showerhead for supplying reactive fluids to the surface of an object being heated in an RTP system.

Innovative methods of cooling and mixing fluids are described. Interdigitated channels for supplying streams of fluid which exit through apertures in the channels are proposed.

25 Counterpropagating interdigitated streams allow intermixing of reactive fluids in the space between the showerhead and the surface of the object being processed. A window of the RTP system and a showerhead are combined in an innovative way so that the cooling of the window and the showerhead may be combined to the same cooling apparatus.

## BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 shows a sketch of an RTP system.

5 Fig. 2 shows a sketch of a means for distributing the flow of a reactive fluid.

Fig. 3 shows an alternative embodiment of the invention.

Fig. 4 shows the most preferable embodiment of the invention.

Fig. 5 shows an alternative embodiment of the invention.

Fig. 6 shows an alternative embodiment of the

10 Fig. 7 shows a transparent plate 70 attached to a plurality of cooling half tubes 72.

## DETAILED DESCRIPTION OF THE INVENTION

Figure 1 shows a sketch of an RTP system with an embodiment of the invention in place.

15 A chamber 10 having reflecting walls 12 which reflect light from radiation sources 14A and 14B on to the object to be processed 18. The object 18 is generally a semiconductor wafer, but it may be any other material. The object is generally flat and round, but it may be flat and square or indeed any shape whatever. The object rests on pins 16. A chamber 11 surrounds the object so that the object may be processed in a process gas. While chamber  
20 11 in early systems was a flat square box having one end open for introducing object 18, later chambers are flat round plates of quartz or sapphire with side walls of aluminum or stainless steel or other structural material. Openings fitted with doors for introducing object 18 into the reaction chamber are well known in the art. Means 15A for raising and modulating the intensity of radiation from the radiation sources 14A and 14B, means 15B  
25 for measuring the object temperature, means 15C for calculating temperature, means 15D for controlling the ambient gas surrounding the wafer, means 15E for controlling the flow of a fluid are shown, and are well known in the art. Means 15A-E may be stand alone pieces of apparatus each with their own microprocessor controllers, or may be controlled by a central computer system which is defined as being included in any of the means 15A-E,  
30 or may be any combination of embedded computer means or central computer means. A means 13 for distributing a flow of reactive gases uniformly on to the surface of the wafer

is shown schematically in fig. 1, and will be shown in much more detail and in various embodiments in later figures. A cooling gas 17 is shown being transported through the walls of chamber 10 for the purposes of cooling the chamber 10, the radiation sources 14A and 14B, and the walls of the chamber 11.

- 5 A preferred embodiment for the means 13 for distributing the flow of a reactive fluid on to the surface of the object 18 is shown in fig. 2. A grid of crossed tubes is presented, where one set of parallel tubes 20 carries a cooling fluid 24 to cool another set of parallel tubes 22. Cooling fluid 24 may be a gas such as air, nitrogen, argon, or other inert or reactive gas, or may be a liquid such as water or glycol or other common cooling fluid. The tubes 20 and 22
- 10 transmit the visible and/or near infrared light from the radiation sources 14B. A reactive gas 26 flows in tubes 22, and exits tubes 22 through apertures 28 to impinge uniformly onto a surface of object 18. Tubes 20 and 22 are preferably made from quartz but they may be made from any material transparent to the visible and near IR radiation from the lamps, and preferably joined at the places where the tubes are shown touching in fig. 2. The tubes 20
- 15 and 22 shown are round, but they may be replaced by tubes of square or other cross section. The quartz used may be the same type of quartz or other material used to make the chamber 11, or it may be a different type of quartz or another material, or it may indeed be made of any material which transmits a substantial proportion of the visible and/or near infra red (IR) light emitted from the radiation source 14B.
- 20 Fig. 3 shows an alternative embodiment of the invention, where the cross grid arrangement of figure 2 is replaced by a two chamber system formed by flat plates instead of tubes. A cooling fluid 24 enters a chamber 30 at 32 and flows along the chamber or in channels in the chamber and exits at 34. Chamber 30 shares a common wall with chamber 36. Reactive gas 26 enters chamber 36 and flows in chamber 36 or in channels in chamber 36 to
- 25 apertures 28 in the exterior wall of chamber 36, where the reactive gas impinges uniformly on to a surface of object 18. The walls of chambers 30 and 36 are typically made of quartz, which may be the same or different quartz than the material of chamber 11, or they may indeed be made of any material which transmits a substantial proportion of the visible and/or near infra red (IR) light emitted from the radiation source 14B.



Fig. 4 shows the most preferable embodiment of the invention. One entire wall of the RTP chamber 11 is replaced by a quartz plate 40. A series of channels 46 are shown, in the case shown formed by a set of sawn in half tubes 42 joined to the quartz plate 40. A cooling fluid 44 cools the radiation sources 14B, and then impinges on and cools the tubes 42 and the plate 40. The plate 40 and tubes 42 can be used in place of the window normal used in an RTP system. The cooling system may be the cooling system normally used to cool the window and the lamps of an RTP system. The reactive gas 26 is introduced (not shown) into the channels 46 and exits apertures 28 to impinge uniformly on the object 18, which in this case is shown as a wafer. The cooling gas 44 cools the walls of the channels 46 and the reactive gas 26, so that the reactive gas 26 does not react and deposit on the interior walls of channels 46. The tubes 42 may have circular cross sections, as shown, or may have square, triangular, or other cross sections as necessary and as convenient for extrusion or other processes of forming such members.

Fig. 5 shows an alternative embodiment of the invention, wherein two pluralities of parallel channels like channels 46 are formed by two sets of tubes 50 and 52. A second reactive gas 53 enters the channels 50 from a tube 54, and a first reactive gas 55 enters channels 52 from tube 56. The interdigitated counterpropagating gas streams of gases 53 and 55 are introduced side by side through apertures (not shown) in the channels formed by tubes 50 and 52. In this way, the two reactive gases 53 and 55 do not mix at all until they are in the space between the body 13 and the object 18, which location is shown by the dotted circle in fig 4. This is very important if the two gases would react at low temperatures if they were mixed together. In fact, gases 53 and 55 may not both be reactive, as one could be an inert dilutant of for the other. The interdigitated channels sketched in fig. 5 may be used with the tubes of fig. 2, the chambers of fig 3 (with the addition of suitable channel walls (not shown) in the chamber 36 of fig. 3, or with the half tubes shown in fig. 4.

Fig. 6 shows an embodiment of the invention where the object to be processed 18 is immersed in a magnetic field 60 which is generated by a magnetic field generating means 62. The magnetic field is shown in fig. 6 to be parallel with the surface 64 of the object 18 where deposition is taking place, but the magnetic field could be perpendicular to the surface 64 or in any other direction as well. A susceptor 64 supported by a rotatable shaft 66 is shown to indicate that the object 18 may be rotated during deposition. A shaft is

shown to indicate rotation means as are presently known in the art. Methods of rotating the wafer in an RTP system are disclosed in great detail in applications 08/960,150 and 08/977,019 by Blersch et al. and Aschner et al. filed on 10/29/97 and 11/24/97 respectively, and in application number 09/209,735 by Aschner et al.

5 In some applications it is quite difficult to get a uniform layer with a shower head, even if the shower head distributes the reactive gases very uniformly. This is due to the aerodynamic behavior of the gas influenced by e.g. the process chamber, the wafer or object, object holding means, guard rings or ring segments and so on. So rotating the object significantly improves the uniformity of the layers made on the surface of the wafer (or  
10 object to be processed).

The shower head may be used for chemical vapor deposition of a titanium nitride (TiN) layer on silicon. This layer is usually used as intermediate layer and diffusion barrier. In order to make the TiN layer, titanium tetrachloride (TiCl<sub>4</sub>) and ammonia (NH<sub>3</sub>) are used. Here it is important that the two gases have to be kept separate of each other, since they  
15 react even at room temperature with each other, resulting in solid NH<sub>4</sub>Cl. So the shower head of the present invention is an ideal tool to keep the two gases separate in the gas handling system. In our invention, the gases are first mixed near by the surface of the wafer (a previous mixture is prevented), and the present invention even allows to adjust the ratio of the two gases in the process chamber. So the quality of the layer and the reaction rate can  
20 be controlled. The total reaction is  $6 \text{ TiCl}_4 + 8 \text{ NH}_3 \rightarrow 6 \text{ TiN} + 24 \text{ HCl} + \text{N}_2$ . Making such a layer of TiN by applying CVD and using a shower head is described in detail in "B. Fröschle, Die Chemische Gasphasenabscheidung von Titanitrid durch Einwirkung thermischer Strahlung auf monokristalline Siliciumsubstrate zur Herstellung von Diffusionsbarrieren in der Mikroelektronik, Shaker Verlag, Aachen, 1997", which  
25 reference is included by reference in its entirety. In the above identified reference, a non transparent shower head was used and the wafer was heated from the bottom side only. The uniformity of the TiN layer (which is defined as ratio  $D_{\min}/D_{\max}$  of the smallest and the largest thickness of the layer processed on a substrate) can be improved significantly by using the rotation option. For example without rotating the substrate Fröschle got a uni-  
30 formity of 83% which is quite good for this difficult process. Using the shower head of the invention together with rotation of the wafer results in a much improved uniformity in the

range of 94% and better. An additional advantage of the present invention is the possibility of dual side heating.

We have to note that the wafer cools down very much faster if the apparatus shown in figs. 1 to 5 is used. Instead of a reactive gas, the normal process gas or even an inert gas may be used for cooling. However, the present invention comprises an additionally embodiment for cooling the wafer or an object by applying similar channel systems as described above, wherein the channels are parts of a closed fluid transport system. Indeed, when a new apparatus as sketched in fig. 7 was used with no apertures, but only a flushed through cooling gas, the cool down time and thus the cycling time for the RTP apparatus was decreased.

Fig. 7 shows a transparent plate 70 attached to a plurality of cooling half tubes 72. Cooling fluid 76 is circulated in the cooling tubes. The cold wall 70 in close proximity to the surface of the wafer 18 absorbs the infra red radiation from the wafer 18 without reradiating the energy back to wafer 18. Clearly the stand alone bodies with interior channels sketched in figs. 2 and 3 may also be used for cooling purposes if they are built without apertures 28. A further interesting modification of the channel system of the shower head relates also to rapid cooling of the wafer. In the embodiment shown in fig. 7, the channel means have no connection to the inner space of the quartz chamber. This means that there are no apertures or nozzles 28 as shown in Fig 2. So the channel means are fully closed and a fluid (e.g. water or paraffin oil or a gas) can be circulated therein. During the heating process a first fluid is circulated in the channel means, and this first fluid has very little absorption of the visible and near IR radiation from the heating lamps. Such a first fluid could be for example nitrogen or dry air. If the temperature of the wafer must be ramped down very fast, the first fluid in the channel means is replaced by a second fluid (using suitable replacement means), and the second fluid absorbs the IR energy which is emitted by the wafer and the filaments of the lamps. Since the wafer and the filaments are emitting in a spectral range of 1 micrometer up to longer wavelengths, the second fluid should be opaque in this wavelength range. This scheme has the advantage that almost all energy which is emitted by the wafer is absorbed by the second fluid, and so from the quartz walls or other surfaces within the reactor there is nearly no energy emitted back to the wafer. The wafer cools almost as rapid as if it were in a free vacuum. Such a cooling is very interesting if the wafer

has to be processed under vacuum conditions, and if no other cooling, e.g. with the previous shower heads, is possible.

Applying a magnetic field in RTP as shown in fig. 7 can be used for rapid thermal magnetic annealing of magnetic films. This offers the possibility to control solid state reactions (e.g. phase transitions) in a well defined way.

Example: Production of thin-film head devices for magnetic recording systems: To increase the bit density of magnetic storage media it is necessary to develop materials with high coercivity, to prevent demagnetization from neighboring bits with opposite sign, and to get a good thermal stability of the stored information.

Having such magnetic storage materials, special requirements for the magnetic material of the recording heads are necessary. Usually the material used for the recording heads is a so called soft magnetic material, having small coercivity and remanence parameters. Further the soft magnetic material should have a large saturation flux density, and for this reason the relative permeability has to be sufficiently high to create a magnetic field large enough to change the bit-information of the storage medium. A further requirement is that the permeability should also be sufficiently high at high frequencies, allowing fast read and write operations. An additional requirement is that the magnetostriction should be as low as possible, else unavoidable mechanical stress, occurring within the recording head, will lower the permeability.

To get high permeability even for the frequency range of 10 MHz it is necessary to build a crystalline ferromagnetic structure of small grains (or nanocrystalline structure). Further, usually it is advantageous if the orientation of the magnetic domain patterns have a predefined direction, depending on the application of the magnetic films or structures. This can be achieved by additionally applying a magnetic field during the process cycle of rapid thermal processing of the magnetic material. So the orientation of the magnetic domain patterns of the growing nanocrystals can be controlled. This can be done e.g. by applying an RTP-system with a controllable magnetic field, as described in connection with Fig. 6. One suitable soft magnetic material doing this is e.g. a FeNbSiN alloy. In this alloy two interesting phase transitions occur at about 350C and 530C. At 350C the formation of nanocrystalline Fe (in form of bcc structure - body-centered cubic Bravais lattice) happens, and at 530C fcc (face-centered cubic structure) NbN is formed.

The rate of formation of bcc Fe and the segregation of fcc NbN depends on the temperature according to Arrhenius' law. To get small grains of ferromagnetic material (in this case Fe), RTP offers the possibility to increase temperature between 350C and 530C very rapidly. At 530C segregation of NbN along the boundaries of the Fe-grains happens, and such the growth of the Fe-grains is stopped. The rate of formation of NbN also could be controlled by temperature due to Arrhenius' law. It is further important to cool the soft magnetic material very fast, preventing that too much segregation of NbN will occur. So with rapid heating and rapid cooling, RTP offers an ideal tool for creating soft magnetic materials for recording heads, having large permeability and extremely low magnetostriction. For comparison, with a conventional furnace annealing at 585C and 2h of processing time, the above mentioned alloy have a relative permeability in the range of 7000. With rapid thermal magnetic annealing permeabilities of 11000 are possible (e.g. 700C for 30s), and the magnetostriction value is approximately the same as in conventional furnace annealing. So RTP allows excellent control of phase transitions in magnetic structures due to fast ramp up and fast ramp down of the temperature. Obviously, many modifications and variations of the present invention are possible in light of the above teachings. It is therefore to be understood that, within the scope of the appended claims, the invention may be practiced otherwise than as specifically described.

We claim:.

1. An apparatus for rapid thermal processing (RTP) of an object in an RTP system, comprising:

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a first means for transporting a first reactive fluid and distributing the first reactive fluid uniformly over a surface of the object, the first means transmitting a substantial amount of radiation from radiation sources of the RTP system; and

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a second means for cooling the first reactive fluid until the first reactive fluid is distributed uniformly over the surface of the object.

2. The apparatus of claim 1, wherein the first means for transporting the first reactive fluid comprises a body in proximity to the surface of the object, the body having at least a first channel for transporting the first reactive fluid, the first channel having a large plurality of apertures for distributing the first reactive fluid uniformly over the surface of the object.

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3. The apparatus of claim 2, wherein the body comprises a plurality of interconnected tubes.

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4. The apparatus of claim 2, wherein the body has at least a second channel, the second channel for transporting a cooling fluid for cooling the body.

25

5. The apparatus of claim 2, wherein the body further comprises at least a third channel, the third channel for transporting a second reactive fluid and distributing the second reactive fluid uniformly over the surface of the object, whereby the first and second reactive fluids are first contacted in the space between the body and the object.

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6. The apparatus of claim 5, wherein the body is cooled by a flow of cooling fluid, the flow of cooling fluid also cooling the radiation of the RTP system.

7. The apparatus of claim 5, wherein the first and third channels are part of an inter-digitated system of channels for distributing the first and the second reactive fluids.
- 5 8. The apparatus of claim 7, wherein the body is cooled by a flow of cooling fluid, the flow of cooling fluid also cooling the radiation of the RTP system.
9. The apparatus of claim 2, wherein the body is cooled by a flow of cooling fluid, the flow of cooling fluid also cooling the radiation of the RTP system.
- 10 10. The apparatus of claim 2, wherein the body comprises a plurality of contacted plates, where the surface of at least one plate is formed to cooperate with another plate to form a channel for fluid distribution.
- 15 11. The apparatus of claim 2, wherein the body is comprised of quartz.
12. The apparatus of claim 2, wherein RTP system comprises a chamber for containing the object to be processed and for containing process gas for processing the object, and wherein the body comprises a wall of the chamber.
- 20 13. The apparatus of claim 12, wherein the body is formed from a first type of quartz, and wherein another part of the chamber is formed from a second type of quartz. .

14. A method for rapid thermal processing of an object, comprising:

5 transporting a first reactive fluid into a chamber of an RTP system and distributing the first reactive fluid uniformly over a surface of the object using a first means, the RTP system having a radiation source for illuminating the object with radiation; and

10 cooling the reactive fluid with a reactive fluid cooling second means until the first reactive fluid is distributed over the surface of the object, wherein the first and second means transmit a substantial portion of the radiation from the radiation source.

15 15. The method of claim 14, wherein the first means for transporting the first reactive fluid comprises a body in proximity to the object, the body having at least a first channel for transporting the first reactive fluid, the first channel having a large plurality of apertures for distributing the first reactive fluid uniformly over the surface of the object.

16. The method of claim 15, wherein the body comprises a plurality of interconnected tubes.

20 17. The method of claim 15, wherein the body has at least a second channel, the second channel for transporting a cooling fluid for cooling the body.

25 18. The method of claim 15, wherein the body further comprises at least a third channel, the third channel for transporting a second reactive fluid and distributing the second reactive fluid uniformly over the surface of the object, whereby the first and second reactive fluids are first contacted in the space between the body and the object.

19. The method of claim 18, wherein the body is cooled by a flow of cooling fluid, the flow of cooling fluid also cooling the radiation of the RTP system.



20. The method of claim 18, wherein the first and third channels are part of an inter-digitated system of channels for distributing the first and the second reactive fluids.

5 21. The method of claim 20, wherein the body is cooled by a flow of cooling fluid, the flow of cooling fluid also cooling the radiation of the RTP system.

22. The method of claim 15, wherein the body is cooled by a flow of cooling fluid, the flow of cooling fluid also cooling the radiation of the RTP system.

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23. The method of claim 15, wherein the body comprises a plurality of contacted plates, where the surface of at least one plate is formed to cooperate with another plate to form a channel for fluid distribution.

15 24. The method of claim 14, further comprising generating a magnetic field at a surface of the object.

25. An RTP system, comprising:

20 a chamber for processing an object within the chamber;

a radiation source for heating the object within the chamber, a portion at least of the chamber walls transmitting radiation from the radiation source;

25 gas control means for controlling a gas environment surrounding the object within the chamber;

a computer system for controlling the radiation source and the gas control means; and

a body for impinging at least one reactive fluid on to a surface of the object, wherein the body is transparent to radiation from the radiation sources of a rapid thermal processing

30 (RTP) system, and wherein the body contains at least one channel for transporting a

chemically reactive gas from a gas handling system to a large plurality of apertures in the body, the apertures for uniformly impinging the reactive fluid on to the surface of the object, and wherein the body is cooled by a flow of cooling fluid, whereby the cooling fluid cools the body to prevent the chemically reactive gas reacting on surfaces of the body in contact with the chemically reactive fluid.

26. The system of claim 25, further comprising a magnetic field generating means for producing a magnetic field in the object when the object is being processed in the RTP system.

27. An apparatus for rapid thermal processing (RTP) of an object, comprising:

a chamber for receiving said object, wherein at least part of a chamber wall of said chamber is transparent to radiation from a radiation source for heating said object in said chamber;

at least one channel means for transporting at least one fluid from at least one fluid handling system to a plurality of apertures in said chamber, said apertures being for uniformly impinging said fluid on to a surface of said object contained in said chamber; and

cooling means for cooling said channel means, whereby the temperature of said fluid is maintained at a lower temperature than the temperature of said object until said fluid impinges on to the surface of said object.

28. The apparatus of claim 27, wherein said chamber is essentially made of quartz.

29. The apparatus of claim 28, wherein said channel means are made of quartz, the quartz having the same composition as the quartz of the chamber.

30. The apparatus of claim 28, wherein said channel means are made of quartz, the quartz having the different composition than the quartz of the chamber.
- 5 31. The apparatus of claim 27, wherein said channel means are located at the outer surface of said chamber at the outer surface of said transparent wall.
32. The apparatus of claim 27, wherein said channel means comprise a first plurality of tubes, said plurality of tubes essentially parallel to each other, wherein one end of said  
10 tubes is connected to a first fluid handling system for transporting a first fluid, and the opposite ends of said tubes are closed, and wherein a first plurality of apertures in the walls of said tubes connect the inner space of said tubes with the inner space of said chamber.
- 15 33. The apparatus of claim 32, wherein said channel means further comprise a second plurality of tubes, said second plurality of tubes essentially parallel to each other and between each of said first plurality of tubes, wherein one end of said second plurality of tubes is connected to a second fluid handling system for transporting a second fluid, and the opposite ends of said second plurality of tubes are closed, and wherein a second  
20 plurality of apertures in the walls of said second plurality of tubes connect the inner space of said second plurality of tubes with the inner space of said chamber.
34. The apparatus of claim 33, wherein said first and said second plurality of apertures are arranged such that first fluid and said second fluid first meet each other and mix  
25 together near the surface of the object.
35. The apparatus of claim 34, wherein at least one of said first and said second fluids is a chemically reactive gas which reacts on the surface of the heated object, and wherein said cooling means prevent said chemically reactive gas reacting on surfaces of said  
30 chamber and said channel means which are in contact with said chemically reactive gas.

36. The apparatus of claim 35, wherein said first and second fluids are different chemically reactive gases.

5 37. The apparatus of claim 27, wherein said cooling means comprises additional channel means without apertures.

38. An apparatus for rapid thermal processing (RTP) of an object in an RTP system, comprising:

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a transparent body for interposing between a radiation source of the RTP system and the object, the body transparent to the visible and near infra-red radiation from the radiation source, the body having interior channels for transporting a cooling fluid which cools the body.

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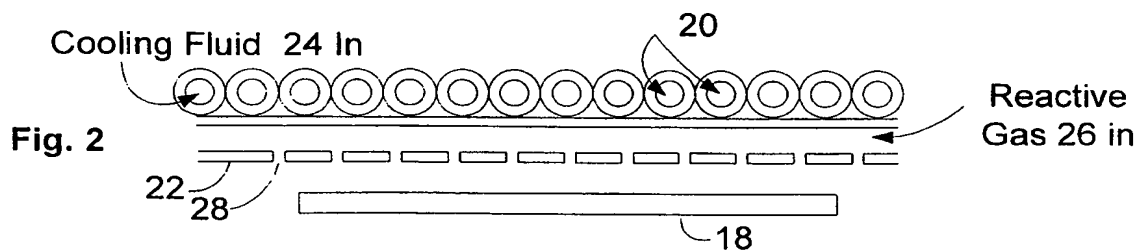
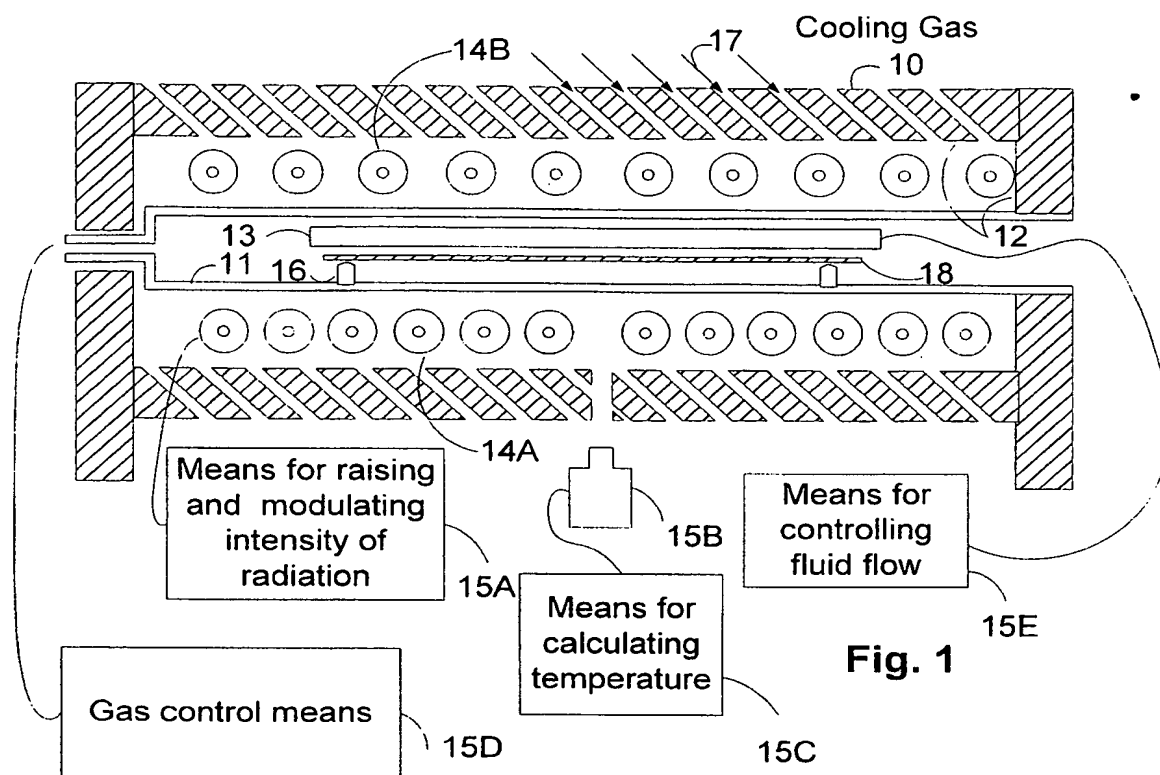
39. The apparatus of claim 38, wherein the cooling fluid is essentially transparent to the visible and near IR radiation of the radiation source.

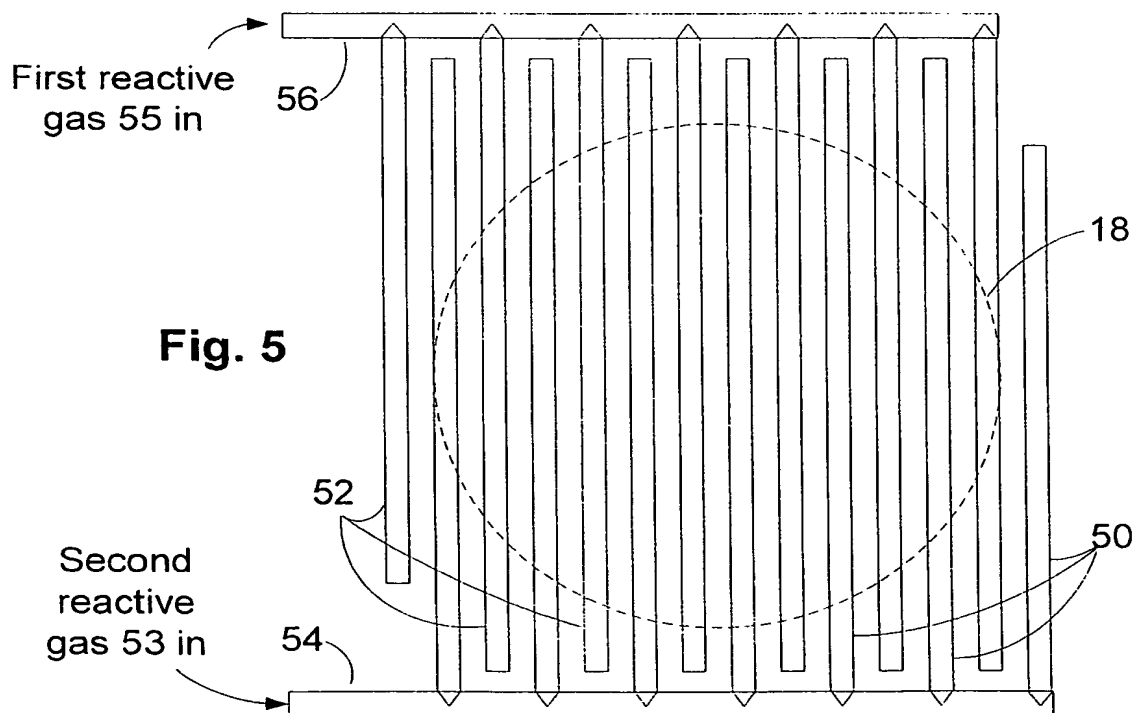
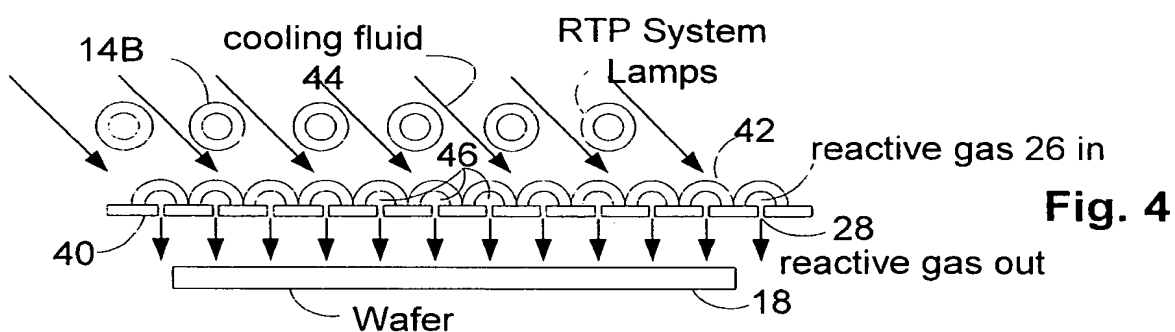
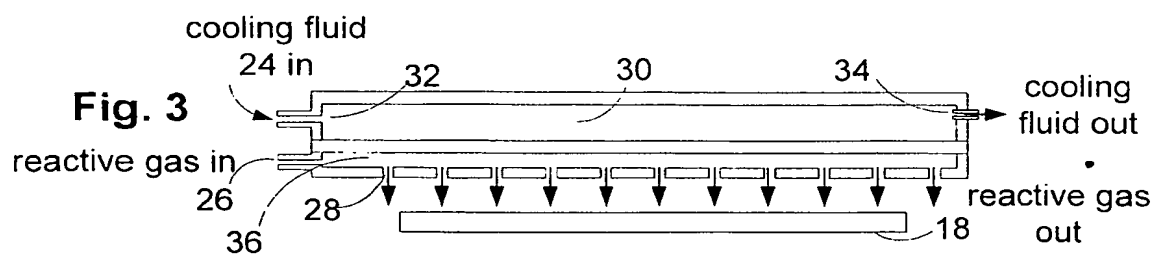
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40. The apparatus of claim 38, wherein the cooling fluid is essentially opaque to long wavelength radiation from the radiation source and from the object.

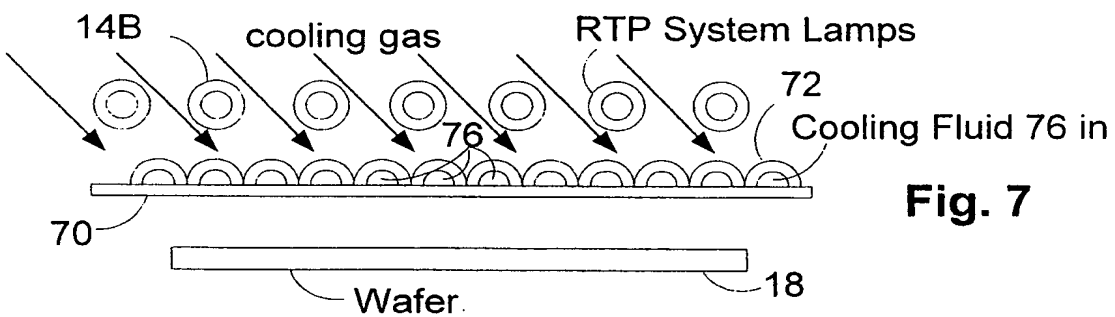
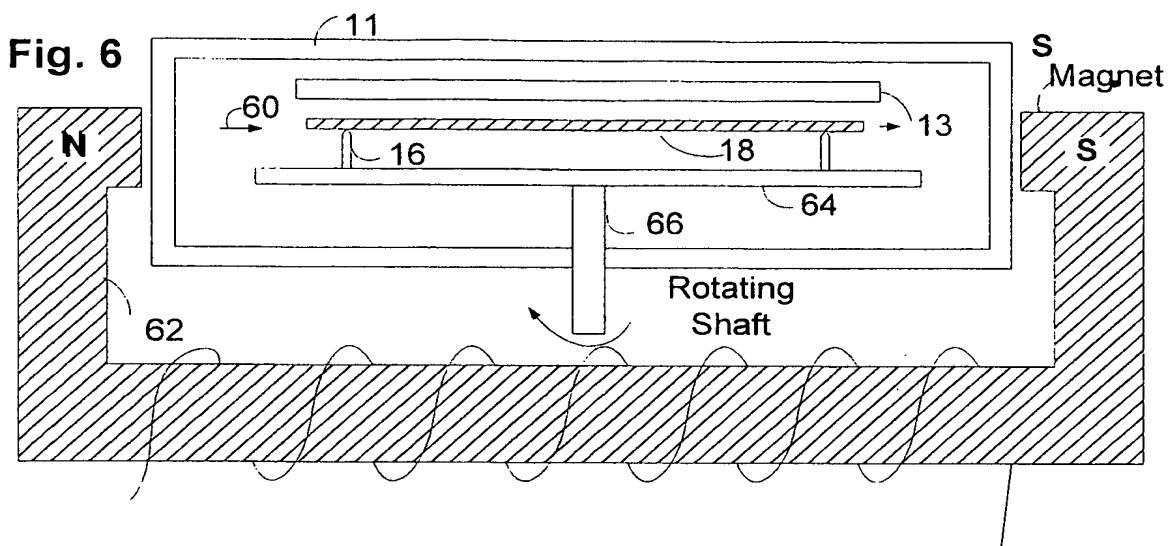
41. The apparatus of claim 38, wherein the system additionally comprises replacement means for changing the cooling fluid during process cycle.

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# INTERNATIONAL SEARCH REPORT

National Application No

PCT/EP 00/00379

## A. CLASSIFICATION OF SUBJECT MATTER

IPC 7 H01L21/00

According to International Patent Classification (IPC) or to both national classification and IPC

## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC 7 H01L

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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Y A		38 6, 19, 25, 27
X	US 5 863 843 A (GREEN ET AL.) 26 January 1999 (1999-01-26)  column 6, line 44 column 6, line 52-61	1, 2, 9, 11, 12, 14, 15, 22, 25, 27-29, 31
Y A		24, 26 38



Further documents are listed in the continuation of box C.



Patent family members are listed in annex.

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Date of the actual completion of the international search

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# INTERNATIONAL SEARCH REPORT

national Application No  
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Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A		1,14,25, 27,38
X,P	US 5 892 886 A (SANDHU) 6 April 1999 (1999-04-06)  abstract; figure 2 column 5, line 29 -column 6, line 20	1-4,9, 11,12, 14-17, 22,25, 27-29, 31,38

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